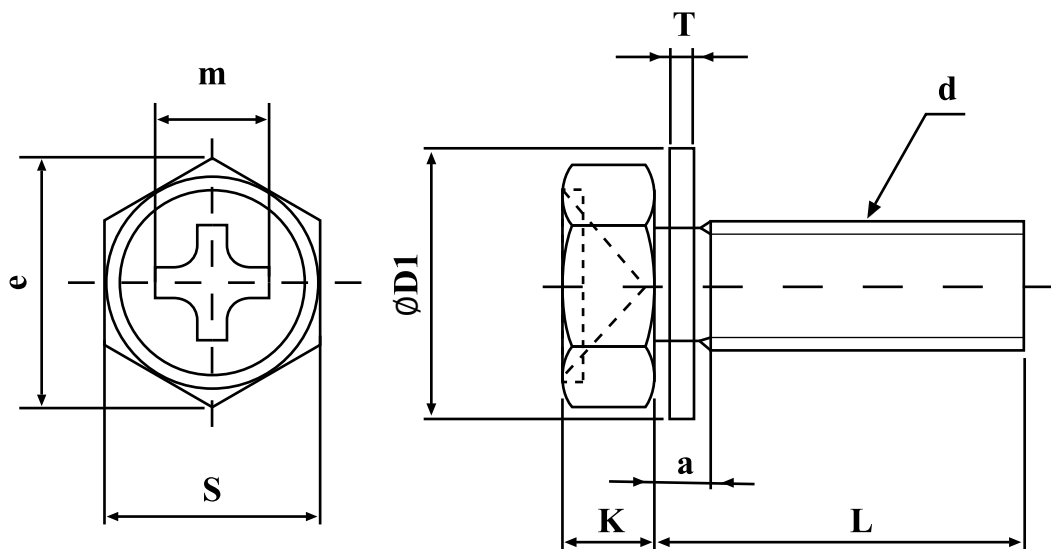


Drawing / Standard
【 Upset Head Bolt Sems P=1 】



Unit : mm

Nominal size (d)	dk		k+f		e	Cross Recess Hole		Flat washer D1xT	a
	Dimension	Tolerance	Dimension	Tolerance		Driver size	m (Reference)		
M3	2	±0.1	5.5	0 -0.2	6.4	2	3.5	8x0.5	1.5
M4	2.8		7		8.1	2	4	10x0.8	2.3
M5	3.5	8	9.2		2	4.8	12x0.8	2.7	
M6	4	±0.15	10	0 -0.25	11.5	3	6.2	13x1.0	3.7
M8	5.5		13		15	3	7.2	18x1.6	4.2
M10	7	±0.2	17		19.6	4	9.25	22x1.6	5.2